

# Managing & Improving Electronics Product Reliability across the Entire Lifecycle

# From Prototype into Volume Manufacture

8<sup>th</sup> – 9<sup>th</sup> March 2018 – Shanghai, China

Set up and manage World Class Electronic Reliability Improvement Programmes to drive Failure Rate Reduction

# **Comments from past participants:**

"The course really applicable to most company. Not only necessarily for, reliability guy only. Designer should know also." Plexus Manufacturing

"Martin is surely an expert in this field. I would recommend it to others who would need this training." NI Malaysia

"Instructor credentials and evident in training" Infineon Technologies

"Good presentation skills and have a lots of experience in this course." Premium Sound

"Learn a lot of new knowledge " Clarion

"Im specialist of statistical analysis, I know theory background. However martin can share some points in practical that make me more understand and, find out the way to apply in future" Sanmina (Thailand)

"Fantastic. Gain a lot of knowledge from the course." Finisar

"Very good! Definitely learn new things" Bose System "Martin is a serious guy and in reliability testing and with his last experience able give better insight and approach for NPD/NPI reliability testing." Dvson Manufacturing

"Course was informative, new technique and modeling Instructor is very affective"

Sandisk Storage

"Well-versed with the training course and able to learn from its experience" QAV Technologies

"The instructor have in depth knowledge in Reliability and Management" Sandisk Technologies

"Very Knowledgeable on the topic and have increased my overall understanding of importance of reliability " Dominant OPTO Technologies

"Actual cases sharing good for audience. Trainer very knowledgeable in the topic that being addresses " Amkor Technology

"Good Knowledge on the industry and the needs to improve design for cost effectiveness" Muehlbauer Technologies

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#### What could an unreliable product really cost your company?

#### Your credibility? Your reputation? Your future?

Markets are demanding cheaper, more reliable electronic products and systems and many manufacturers find that traditional, established procedures and processes. Yet in today's market-driven climate you need, even more, to review procedures, examine options and pursue cost-effective solutions that will allow you to stay competitive and profitable, and increase your market credibility.

#### Reliability enhancement is now within everyone's reach

Leading-edge reliability enhancement technologies used to be regarded as solely the province of safety-critical avionics and aerospace applications.

But things change. These technologies are now within the grasp of all electronic designers and manufacturers; crucially the benefits in reliability that they bring are now expected by the market are now being questioned.

The idea of running months of extensive reliability testing is fast becoming a luxury – and one that few can justify.

Global customers seek out suppliers whose enhanced reliability performance improves their own market penetration and consolidates their own position – the rewards are substantial for those suppliers ready to meet the new demands.

#### How will this course benefits your company?

- Streamline your Reliability Testing and ensure only the most effective testing is performed
- Greatly Increase your capability of defect detection
- Drive Lowest field failure rates very quickly
- Drive Down cost of Failure in the field
- Lower the cost of your Reliability testing
- Bring engineers together in their understanding of reliability and how to improve it at all levels
- Provide a focused approach to Continual Improvement
- Bring BETTER quality new products into the market quicker
- Improve Customer Satisfaction

These 2 days masterclass will have a good balance of Practical and theory. Initial theory to set the scene goes quickly into multiple case studies so participants learn quickly how to do similar on their own product types.

### Why you should attend ENERGY1 Reliability:

- Learn about the REAL EFFECTIVE ways to test out your product reliability.
- Realize you should NOT rely on old standards to qualify your product reliability.
- Mix with like-minded engineers and managers interested in understanding more about reliability.
- Understand how NOT to miss defects in your reliability test.
- Understand how to get an edge on your competitors.
- Learn how to improve reliability at lowest cost.
- Discover what reliability means to the world's most successful companies.

<u>PRACTICAL INVOLVEMENT: Wide range of free proven xl calculation models to apply in your own environments:</u> Participant will get the chance to experience how the models are used and experiment as training progresses hence gaining familiarity in Real time. The xl files show in a very simple organized way how to do the required reliability modelling for accelerated stress testing and

prediction of reliability which participant can then start applying and modifying them to suit their own needs.

- Acceleration Factor Modelling High Temperature, Temperature / Humidity, Thermal Cycling to use in Accelerated Life Test (ALT) Planning.
- Test Strength Modelling to define strongest possible Early Life Reliability Stress Test and how to apply different stress test methods.
- Design Quality Test Maturity Measurement to allow measured performance of Design Quality during development cycle.
- Early Life Failure Escape predictions from Manufacturing Yield data to assess escape levels to customer.
- MTTF prediction models with sample size definition calculations using binomial and poisson statistical models.
- New Product Introduction (NPI) scoring model to assess product suitability for volui

# Attend this to Master:

- Different reliability tests to detect the different failure mechanisms.
- Why Early Life reliability is so critical to new product success.
- Applying Test Strength models to make sure you MAXIMISE the defect detectability of your reliability testing.
- How to set up Design Reliability testing in totally different way to your existing approach.
- How to perform reliability testing at sub assembly level and AVOID the HIGH COST of complex product reliability testing.
- How to develop unique Accelerated Life Testing for any Electronic or Electro-Mechanical Product.
- How to set up Design Quality Testing and measure Design Quality Maturity measurement as Key Performance Indicator (KPI) during development.
- Taking Process Failure data and converting into Early Life failure rate prediction and AVOID the need for expensive Ongoing Reliability Testing (ORT) during volume manufacture.
- How to make your Reliability test approach WORLD CLASS.

#### The Course is designed to:

- Reliability engineers
- Test engineers
- NPI engineer / Manager (New Product)
- R&D engineers.
- Research Team.
- Electronic and electro mechanical designers / manufacturers
- Quality Assurance/Quality Lab/Quality Engineers / Departments.
- Design Team / Hardware engineer / Product engineer
- Manufacturing
- Design reliability section.
- Electronic Team.
- Testing companies provides reliability stress testing.
- Anyone who is doing reliability testing at design stage.
- Contract manufacturers There remains a need to understand reliability to add value to the service being provided to the client. This knowledge would be a big advantage for doing in-house. By in-house mean, they benefit from being able to analyse their test data themselves. Analysis of test data and being able to discuss results in more professional manner.

# Learning outcomes for other disciplines:

#### NPI / Project Manager

Understand how important it is to ensure high reliability BEFORE Mass production begins, otherwise product cost of failure can be excessive and kill the profit margin. NPI engineers will understand the quickest, low cost methods to assess product reliability enabling them to move forward with confidence into MP. Also will learn how a detailed NPI scoring mechanism is developed which allows NPI engineers to benchmark different designs / product's state of 'health' before the final decision to move into Mass Production.

#### **R&D** (Research & Development)

Learn how the strongest Design Quality and Design Reliability Testing programmes are set up which allow fail rate predictions to be made from earliest design stages. Learn how to measure and score Design Quality Maturity which is a unique tool R&D can use to assess their own designs throughout the development cycle giving them fundamentally sound measurements for benchmarking designs and driving continual improvement. R&D engineers will learn quickly how the 'old' standards of reliability testing are meaningless in today's complex electronic and electro mechanical products

#### **Test Engineer**

Test engineers will learn how Reliability Testing is closely aligned to product test and how the test coverage will greatly affect the 'escape' of Early Life defects into the field. Test engineers will learn how to make predictions of Field Early Life Failure Rates from Process Yield data which is a key measure for Test Engineering in any company/ they will also learn how functional testing coupled with accelerated stress testing optimises the ability to detect latent defects. Test engineers will learn why end of line burn-in is ineffective in today's manufacturing and is wasteful in cost.

#### **Quality Engineer**

Quality Engineers will learn so much from the seminar as they will learn an excellent amount about the best ways to perform reliability testing that will provide them with ability to drive defects back to source and MINIMISE effects on the end customer and Field Failure Returns. They will understand the optimum reporting methods that carry most power with management and be able to get their voice heard. They will understand the need for process yield management in minimising process escapes that cause Early Life failure in the field.

## **CASE STUDIES & PAST PARTICIPANTS ACHIEVEMENT:**

- Realize how world class companies manage Reliability and make major cost savings in Field Failure costs.
- Understand how to make your Accelerated Testing most efficient and low cost.
- Making Reliability Testing much more effective and NOT generic according to Military Std specs which many companies follow due to lack of knowledge.
- Realizing the need for making Accelerated Testing unique to the product type to maximise effectiveness.
- Ability to drive 50% REDUCTION in Field Failures within 12-18 months once a new and effective low cost programme set up.

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# Managing & Improving Electronics Product Reliability across the Entire Lifecycle from Prototype into Volume Manufacture

(2 Days)

# DAY 1 (AM Agenda)

# **Understanding Basic Reliability Theory**

- Application of Bathtub Curve theory
- Importance of Early Life Reliability and the Importance of Exponential and Normal Distributions in Reliability Prediction
- Definition of Hazard Rate and its importance in Reliability estimation at RD stage
- Understanding MTTF and effect on Product Level Fail Rates

# Understanding Accelerated Testing to set up Predictive Testing Models for all products at Design Stage

- High Temp Arrhenius model and Activation Energies used for key component failure modes
- Maximising Acceleration Factors by combining Temperature, Thermal Cycling, Power Cycling and Humidity
- Real Life examples of how to calculate Activation Energy level from experimental work at Product and Component level

# Evaluating the effectiveness of different stress test types with the Hughes Test Strength Equation to optimise Early Life Test programmes

- Developing an Effective Reliability test Strategy, using Modern stress techniques, including Random Vibration and Thermal Cycling
- Product Level Case Study with real life examples using the FREE Reliability Solutions calculation models

# Life Test Planning

- Theory behind classical Life Testing set up
- Using the FREE Reliability Solutions calculation models to combine Acceleration Factors / Sample Sizes / % confidence predictions

# Day 1 (PM Agenda)

# Activity 1

- Classroom session where students use the Reliability Solutions calculation models to define an Early Life Reliability Test for their own products and share experience with class
- Relationship of Manufacturing Yield with Early Life Failure Rate
  - Using yield performance data from PCBA and Product Assembly processes to Predict Warranty Field Fail Rates
  - How to predict and control Early Life Failure Rates using manufacturing data , Case Studies using the FREE Reliability Solutions calculation model
- Semiconductor Defect Types Review
  - Summary of defect types and types of Reliability Tests that are most effective in stimulating Latent Semicon defects
  - Understanding why JEDEC test standards alone are simply not enough
- Testing Package Devices to Failure to model life reliability, case study based on Smart Memory Devices

# DAY 2 (AM Agenda)

## **Electronic Sub-Assy Reliability Stress Testing**

- Making Reliability more effective at Sub-Assy level .
- How to Accelerate Failures by stress testing at PCBA levels to drive FAST, EFFECTIVE, LOW COST, Reliability Testing that provides FAST RESULTS – Control Board and Power board case studies
- Mechanical and Electro Mechanical device application Case Studies

# LCD Panel Accelerated Stress Testing using a more effective sequential stress test approach with failure rate prediction modelling

Weibull Analysis of Failure data and how to apply to any product failure data and understand how standard software packages actually work

# Setting up strong Design Quality Test Programme and using Design Maturity Measurement to measure Design Capability

- Understanding how this will benefit your organisation
- Making use of the FREE Reliability Solutions calculation model to measure and monitor your own Design Maturity during the critical development cycle

# Day 2 (PM Agenda)

## Predicting Field fail Rates using development test Information from a Design Quality Engineering Test programme

- Combining Electronic simulation predictions with Accelerated Test data and Design Maturity Measurements to make efficient Reliability Predictions BEFORE Mass Production
- Using the FREE Reliability Solutions calculation model in your own environment

## Setting up 'Holistic' approach to New Product Introduction scoring and the scoring model used to manage NPI more effectively and Objectively

- Multiple Case Studies of Electronic and Electro Mechanical products
- SMART Meter, Automotive Sensor products, LCD TV, Power Supply, etc Case Studies •
- Using the FREE Reliability Solutions calculation model to measure the % NPI Score

# Activity 2

Classroom session where students split into groups and develop their plan for New Product Reliability Management from Design Stage through to Volume production and Ongoing production using the Reliability Solutions measurement and prediction models they have learned in the 2 day training

Each group will be given 15 minutes to show their plan and assumptions

# ENERGY1

Energy1 is a sub-division of PETRO1 focus on provide trainings & technical Consultancy services. We have now expanded our horizon of Reliability consultancy in the oil industry to include electronics and have therefore partnered with Reliability Solutions to market the total offerings of Reliability Solutions to companies in Southern China, Taiwan and South East Asia. With this partnership we had successfully made an impact to the electronics professional from the top 50 electronics players in the region.

- Vishay Semiconductor
- **Celestica ELectronics** Vteh Communications .
- Mattel
- Suzhou Asen Semiconductors Freescale Semiconductor
- . SMT Technologies
- SONY
- ST Microelectronics
- Flex
  - Hayco

- HGST
- Infineon Technologies . **QAV** Technologies
- Clarion
- **Dyson Manufacturing**
- Plexus
- National Instrument
- Premium Sound
- Renesas Semiconductor
- Apple
- Osram

- Sandisk Storage
- Muehlbauer
- **Dominant OPTO Technologies**
- Finisar Malaysia Sanmina System
- Bose System
- Amkor Technology **EDMI Electronics**
- AUO SUNPOWER
- Tridonic

# ENERGY1 ELECTRONICS RELIABILITY COURSE IN ASIA PACIFIC MALAYSIA & CHINA

















## Martin China experiences:

- 'Martin has extensive experience of working in the demanding fast moving electronics market of China over a period of 20 years and understands very well how chinese companies need fast and strong solutions, this is what Reliability Solutions has provided to a wide range of companies manufacturing in China. His energetic and strong approach has helped many companies greatly improve their Reliability and reduce Field Failure service costs significantly in very short and aggressive time frames'.
- High Volume companies he has consulted with include TPV, Atmel, Amtran, LtreOn, Hua-Wei, Emerson, TCL, etc.

## Martin's 34 years Professional Achievements

- le TPV, Atmel, Amtran, LtreOn,
- ✓ Success with several of the top 3 LCD TV makers and Personal Computer power supply makers in implementing strong Design Quality / Reliability Testing to reduce no. of Design Repeat Testing by more than 2X, saving significant costs and more importantly reducing overall development cycle.
- ✓ Reduction in Field Return Rates of more than 60% within 18 months period of starting to implement Reliability Solutions unique Reliability Test and Defect Prevention processes.
- $\sqrt{}$  First 30 day Customer Failure Rates reduced by 50% within 12 months period.
- ✓ Cost Reduction by removal of wasteful testing such as ineffective ORT and low stress ALT programmes which rarely stimulate Early Life Defects.
- ✓ Development of Sub -System Reliability Test programmes for complex products to guarantee stimulating wide range of latent defects and reduce excessive full assy test costs.

## Martin a 34 years veteran expert:

- Developed wide range of solutions for many companies on how to perform effective Reliability testing very unlike traditional standard approaches which are very weak and ineffective, his solutions have been applied at multiple World Class Companies; Artesyn Power, Acbel Power (Worlds 3rd biggest Power Supply maker), TPV China (World's biggest contract TV / LCD Monito maker), Melexis Germany (Supplier of sensor devices to top Auto makers BMW, Mercedes, Porsche, Audi), GE, Bosch Automotive Products, Hua Wei Telecommunications, Range of semiconductor manufacturers including Renesas, Toyota, Hyundai Electronics, Fairchild, Atmel, etc)
- Provides solutions to the problems electronic and electro mechanical designers / manufacturers face when not being able to stimulate failure of design or manufacturing weaknesses which are later found in the field as major failing items
- Focuses on applying UNIQUE measurements in Design Cycle and during manufacture to accurately estimate and predict future failure levels.
- Enables designers and manufacturers to OPTIMISE time spent on Reliability testing and REDUCE costs and avoiding old style wasteful testing, replaced by his more effective and lower cost proven methods
- Is an energetic and enthusiastic teacher who is able to inspire students to think totally differently and be able to quickly add real value to their own businesses.
- Works with range of low cost test companies who can provide services to companies which do not have relevant equipment to do proper and effective Reliability Stress Testing, enables companies to perform best possible testing at lowest cost based on reliability Solutions models
- Previously of IBM as Quality and Reliability Specialist within PC business unit.
- Worked as specialist in Product and Commodity Quality / Reliability optimisation for the Electronic Product Suppliers to IBM between the years of 1982-1997.
- During this time he worked extensively throughout Asia, USA and Europe with wide range of suppliers. Since 1997 he has worked with a wide range of companies Worldwide and provided solutions to ensure RAPID improvement in a dynamic environment.
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### **Reliability Solutions**

Reliability Solutions focuses on providing the complete range of Reliability Improvement tools and Application Solutions to Significantly Reduce your product failure levels at the most expensive end of the product cycle, the Consumer.

### Martin's Blue Chips Clients:

Daewoo Electronics, LiteOn, Astec Power, GE, Bosch Automotive products, Philips, TPV, Vestel, Acer, LiteOn Power, LG, Amtran, Fairchild Semiconductors, Atmel Semiconductors, Wolfson Microelectronics, ULTRA Electronics, Melexis Germany, IDEAL Heating, SKY TV, Hua Wei Telecommunication, Emerson Power, EE Phones, TCL, SMART Technology, Singapore Technology Kinetics, Artesyn Power, Acbel Power, Range of semiconductor manufacturers including Renesas, Toyota, Hyundai Electronics, Fairchild, Atmel, etc) and etc.

# Interested in bringing a course to your location? Do you have 10 or more people needing training?

We would love to help! Call us at +603 7727 3952 or email <u>ihtraining@petro1.com.my</u> to discuss special pricing and information.

# Managing & Improving Electronics Product Reliability across the Entire Lifecycle from Prototype into Volume Manufacture (2 Days) Registration Form

Managing & Improving	2	Den Dentisie ant	
Reliability across the Entire Lifecycle from Prototype into	2 or more participants	Per Participant	PROGRAM DETAILS Venue: Shanghai, China
Volume Manufacture	participants		Date: 8 <sup>th</sup> – 9 <sup>th</sup> March 2018
Full 2 Days	USD 1499 ( )	USD 1999 ( )	REGISTER NOW
REGISTER 3 AND SENT THE 4 <sup>TH</sup> FREE			CONTACT: kelvin MAIN: +603 7727 3952
			FAX: +603 7727 5278 Email: <u>registration@petro1.com.my</u>
I would like to organize this training on-site and <u>save at least 80%</u> on the total course Fees!			
Delegate Details			<u>Payment Method</u> By Direct Transfer: Please quote invoice numbers on remittance advice.
1. Name:		_Mr _ Mrs _ Ms _ Dr _	ACCOUNT NAME : PETRO1 LIMITED BANK : MAYBANK
Job Title:			ACCOUNT NO : 715120013353 (USD) All bank charges to be borne by payers. Please ensure that
Email :			PETRO1 SDN BHD received the full invoice amount.
Contact No:			<b>Payment Policy:</b> Upon receipt of a completed registration form, it
Contact No:			confirms that the organization is registering for the seat(s) of the participant(s) to attend the conference or training workshop. Payment
Department:			is required with registration and must be received prior to the event to guarantee the seat. Payment has to be received 7 working days prior to
2.Name:Mr_Mrs_Ms_Dr_			the event date to confirm registration.
			Venue: All of our training courses are held in 4 – 5 star venues.
Job Title:			The course fee does not include accommodation or travel cost. It's recommended to book the hotel room early as there are only limited
Email :			room available at the discounted corporate rate.
Contact No:			DATA PROTECTION The information you provide will be safeguarded by Petro1 that may be
Department:			used to keep you informed of relevant products and services. We take it seriously when it come s to protection of our client data.
3.Name:Mr_Mrs_Ms_Dr_			Cancellation & Substitutions:
Job Title:			Upon receipt of a completed registration form, it confirms that the organization is registering for the seat(s) of the participant(s) to attend the conference or training workshop. Should you be unable to attend, substitutes are always welcome at no additional cost. Please inform us as early as possible. Payment is non-refundable if cancellation occurs 7 working days prior to event commencement. However a substitute is welcome at no additional charges. If cancellation occurs 5 working days
Email::			
Contact No:			
Department:			prior to the registration date and there is no substitute, the organizer reserves the right to charge 50% of the total investment from your
Head of Department:			organization.
			PETRO1 SDN BHD is not responsible for any loss or damage as a result
Invoice Details			of a substitution, alteration or cancellation/postponement of an event. PETRO1 SDN BHD shall assume no liability whatsoever in the event
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Company:			Walk in Registration: Walk-in participants with payment will only be admitted on the basis of seat availability at the event and with immediate full payment.
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Address:			<b>Program Change policy</b> : The organizer reserves the right to make any amendments and/or changes to the workshop, venue, facilitator replacements and/or modules if warranted by circumstances beyond its control.
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